



A Series – Single & 2-Stage R-454B

(Forced Air Heating/Cooling)

WG1A (Single Stage)

WG2A (Two Stage)



Installation Manual

Disclaimer

Proper installation and servicing of the Total Green Mfg. Heat Pump is essential to its reliable performance. All Total Green Mfg. systems must be installed and serviced by a qualified HVAC contractor. Equipment sizing, selection and installation are the sole responsibility of the installing contractor.

Installations of equipment on an existing copper earth loop design that does not match a current Total Green Mfg. earth loop design is not permitted, will void all warranties on the equipment, and is the sole responsibility of the installing contractor. Installation must be made in accordance with the instructions set forth in this manual. Failure to provide installation by a qualified HVAC contractor in a manner consistent with this manual will void and nullify the limited warranty coverage for the system.

Total Green Mfg. shall not be liable for any defect, unsatisfactory performance, damage or loss, whether direct or consequential, relative to the design, manufacture, construction, application or installation of any field specified components.

All commissioning and registration paper work must be filled out at start up and returned to Total Green Mfg. for full warranty coverage.

Please Note: Electrical data given in this manual is subject to change without notice. Please refer to the equipment data label for the most up to date specifications.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.

WARNING REGARDING UNITS EQUIPPED WITH DESUPERHEATERS

A unit equipped with an optional Desuperheater can generate water temperatures up to 150° Fahrenheit. Water at this temperature can cause immediate and severe scalding. We recommend that when installing a unit with an optional Desuperheater, that an Anti-Scald Mixing valve be installed per the local plumbing code at the water heater. This should be set so that the water sent from the water heater is tempered down to 120° Fahrenheit.

WARNING

LIVE ELECTRICAL COMPONENTS!

Failure to follow this Warning could result in property damage, severe personal injury, or death. Follow all electrical safety precautions when exposed to live electrical components. It may be necessary to work with live electrical components during installation, testing, servicing, and troubleshooting of this product.

The high voltage power supply must agree with the equipment nameplate.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges, or any other adverse environmental effects.

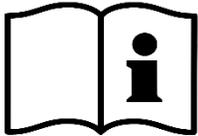
Power wiring must comply with national, state, and local codes.

Follow instructions on unit wiring diagram located on the bottom side of the unit lid.

This equipment is designed for use with R-454B refrigerant that has an A2L classification. Only personnel trained in the proper handling of A2L refrigerants using compatible A2L service and installation tools should carry out services and installation of this equipment. This equipment ships without refrigerant with a dry nitrogen holding charge. Installing and service personnel are solely responsible for the proper servicing and charging of this equipment as set forth in this, and all Total Green Mfg. service and installation manuals.



THIS UNIT REQUIRES SERVICE EQUIPMENT
COMPATIBLE WITH R-454B REFRIGERANT



**Refrigerant
Safety Group
A2L**

⚠ NOTICE

**LEAK DETECTION SYSTEM
INSTALLED.
UNIT MUST BE POWERED
EXCEPT FOR SERVICE.**

⚠ AVIS

**SYSTÈME DE DÉTECTION
DE FUITE INSTALLÉ.
L'APPAREIL DOIT ÊTRE
ALIMENTÉ, SAUF POUR
LA MAINTENANCE.**

⚠ WARNING

**RISK OF FIRE.
FLAMMABLE REFRIGERANT USED.
TO BE REPAIRED ONLY BY TRAINED
SERVICE PERSONNEL.
DO NOT PUNCTURE REFRIGERANT
TUBING.**

⚠ WARNING

**RISK OF FIRE.
DISPOSE OF PROPERLY IN
ACCORDANCE WITH FEDERAL
OR LOCAL REGULATIONS.
FLAMMABLE REFRIGERANT USED.**

⚠ WARNING

**RISK OF FIRE.
AUXILIARY DEVICES WHICH MAY
BE IGNITION SOURCES SHALL
NOT BE INSTALLED IN THE
DUCTWORK, OTHER THAN
AUXILIARY DEVICES LISTED FOR
USE WITH THE SPECIFIC
APPLIANCE. SEE INSTRUCTIONS.**

⚠ AVERTISSEMENT

**RISQUE D'INCENDIE.
REFRIGÉRANT UTILISÉ INFLAMMABLE.
SEUL UN PERSONNEL D'ENTRETIEN
FORMÉ PEUT RÉPARER CE PRODUIT.
NE PAS PERFORER LE TUBE
REFRIGÉRANT.**

⚠ AVERTISSEMENT

**RISQUE D'INCENDIE.
ELIMINER CORRECTMENT ET
CONFORMÉMENT AUX
RÈGLEMENTATIONS FÉDÉRALES
OU LOCALES. REFRIGÉRANT UTILISÉ
INFLAMMABLE.**

⚠ AVERTISSEMENT

**RISQUE D'INCENDIE. LES DISPOSITIFS
AUXILIAIRES QUI PEUVENT ÊTRE DES
SOURCES D'INFLAMMATION NE
DOIVENT PAS ÊTRE INSTALLES DANS
LE RÉSEAU DE CONDUITS, À
L'EXCEPTION DES DISPOSITIFS
AUXILIAIRES ÉNUMÉRÉS
POUR UNE UTILISATION
AVEC L'APPAREIL SPÉCIFIQUE.
VOIR LES INSTRUCTIONS.**

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WHICH MAY BE IGNITION SOURCES
SHALL NOT BE INSTALLED IN THE
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AUXILIARY DEVICES LISTED
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APPLIANCE.
SEE INSTRUCTIONS.**

⚠ AVERTISSEMENT

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DISPOSITIFS AUXILIAIRES QUI
PEUVENT ÊTRE DES SOURCES
D'INFLAMMATION NE DOIVENT
PAS ÊTRE INSTALLES DANS LE
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AUXILIAIRES ÉNUMÉRÉS POUR
UNE UTILISATION AVEC
L'APPAREIL SPÉCIFIQUE.
VOIR LES INSTRUCTIONS.**

ALL phases of this installation must comply with NATIONAL, STATE AND LOCAL CODES.

IMPORTANT: This document is customer property and is to remain with this unit. Please return to service information packet upon completion of work.

- 1) POE OIL PRECAUTIONS:.....Page 5
- 2) EQUIPMENT NOMENCLATURE.....Page 6
- 3) INSULATION GUIDE LINES.....Pages 7 and 8
- 4) COMPRESSOR UNIT PLACEMENT.....Page 9
- 5) REFRIGERATION PIPING.....Pages 10, 11, and 12
- 6) SERVICE VALVES.....Page 13
- 7) ELECTRICAL DATA AND FIELD CONTROL WIRING...Pages 14,15,16 and 17
- 8) USING THE “X” AND “LA” TERMINALS.....Pages 18 and 19
- 9) DUAL FUEL OPTIONS AND THERMOSTAT SETTINGS.....Page 20
- 10)DUCTING, AIR FLOW AND AIR ZONING.....Page 21
- 11)SEAL TEST.....Page 22
- 12)UNIT WIRING DIAGRAMS.....Pages 23, 24, 25, 26, 27 and 28
- 13)SMART LOGIC CONTROLLER (PLC) SINGLE STAGE.....Pages 29 and 30
- 14)SMART LOGIC CONTROLLER (PLC) TWO STAGE.....Pages 31, 32 and 33

Please note that illustrations in these manuals are for reference only and may not show all detail. Also, specifications are subject to change without notice. It is imperative that only the manuals shipped with the equipment be used for each installation.

This equipment is classified as a partial system and must be paired only with other equipment approved by Total Green Mfg. that is UL 60335-2-40/CSA C22.2 No. 60335-2-40 compliant.



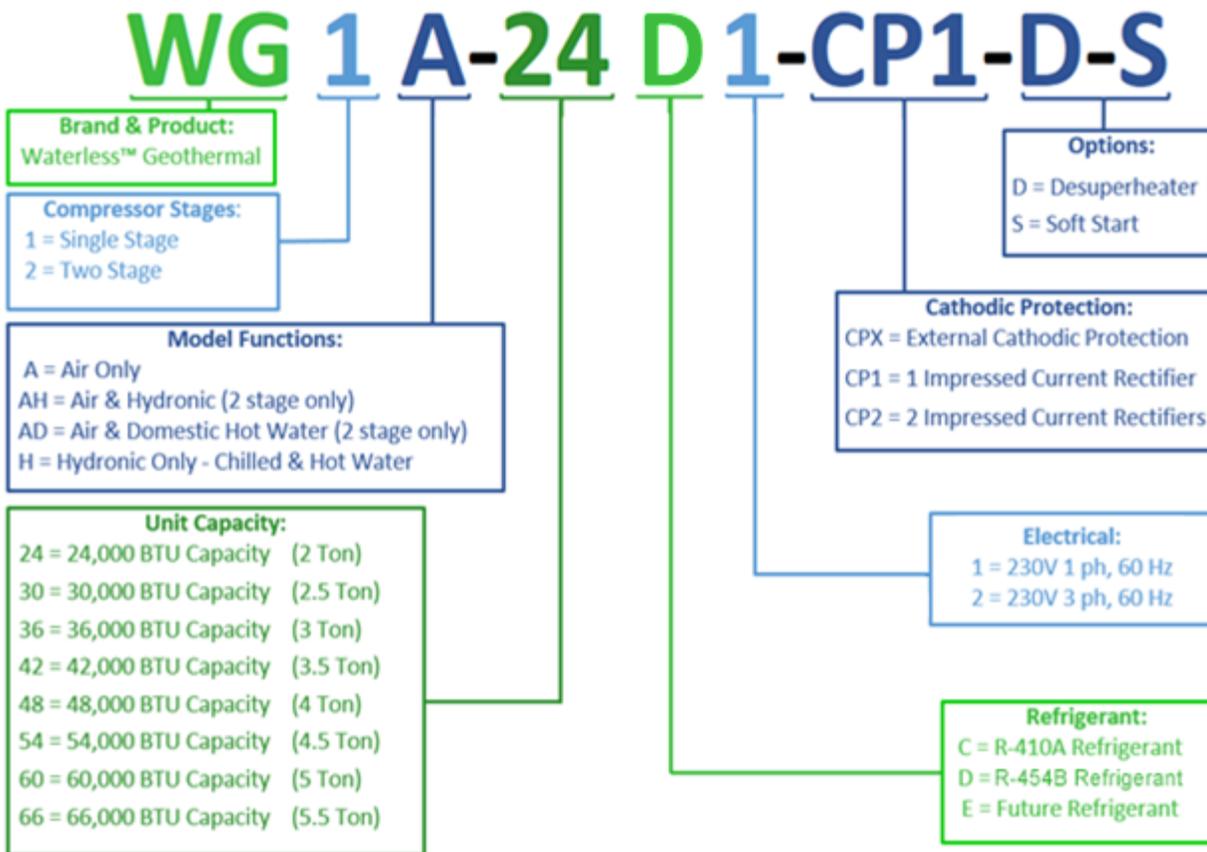
1) POE OIL PRECAUTION

The compressor oil used in a Waterless® Geothermal system is **Copeland Ultra 32-3 MAF**. Using any other brand or type will void the manufacturer's equipment warranty.

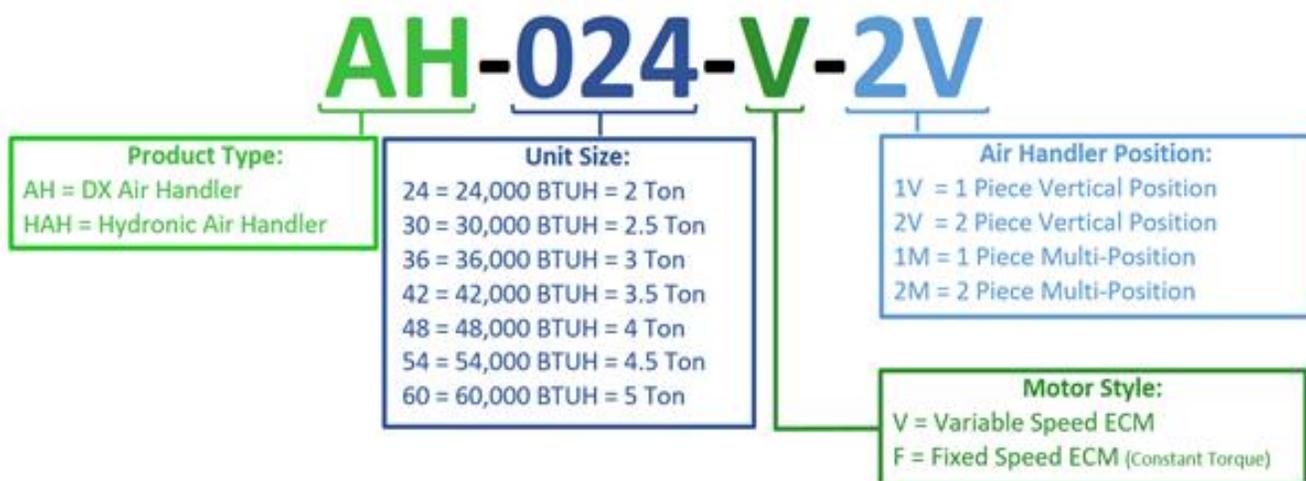
- POE oils absorb moisture rapidly. Do **not** expose oil to atmosphere. Always flow dry nitrogen anytime a system is open to prevent atmosphere from entering any part of the system, as it will make its way to the compressor oil. This includes line sets, earth loops, earth loop manifolds, air handlers, cased coils and any other piece of equipment that is to be connected to the refrigerant circuit. All components **must be swept** of atmosphere with dry nitrogen to keep the system dry when installing or servicing. Flowing dry nitrogen is **not** just for brazing.
- Vacuum pumps will **not** remove moisture from POE oil.
- **Never** open a system to atmosphere while it is under a vacuum.
- A liquid line filter drier is required and installed in every compressor unit from the factory.
- Wrap all filter driers and service valves with a wet cloth when brazing.
- When the system must be open for service, break vacuum after refrigerant recovery with dry nitrogen and always replace the filter drier.

2) EQUIPMENT NOMENCLATURE

COMPRESSOR UNIT



Air Handler Unit



3) Installation Guide Lines

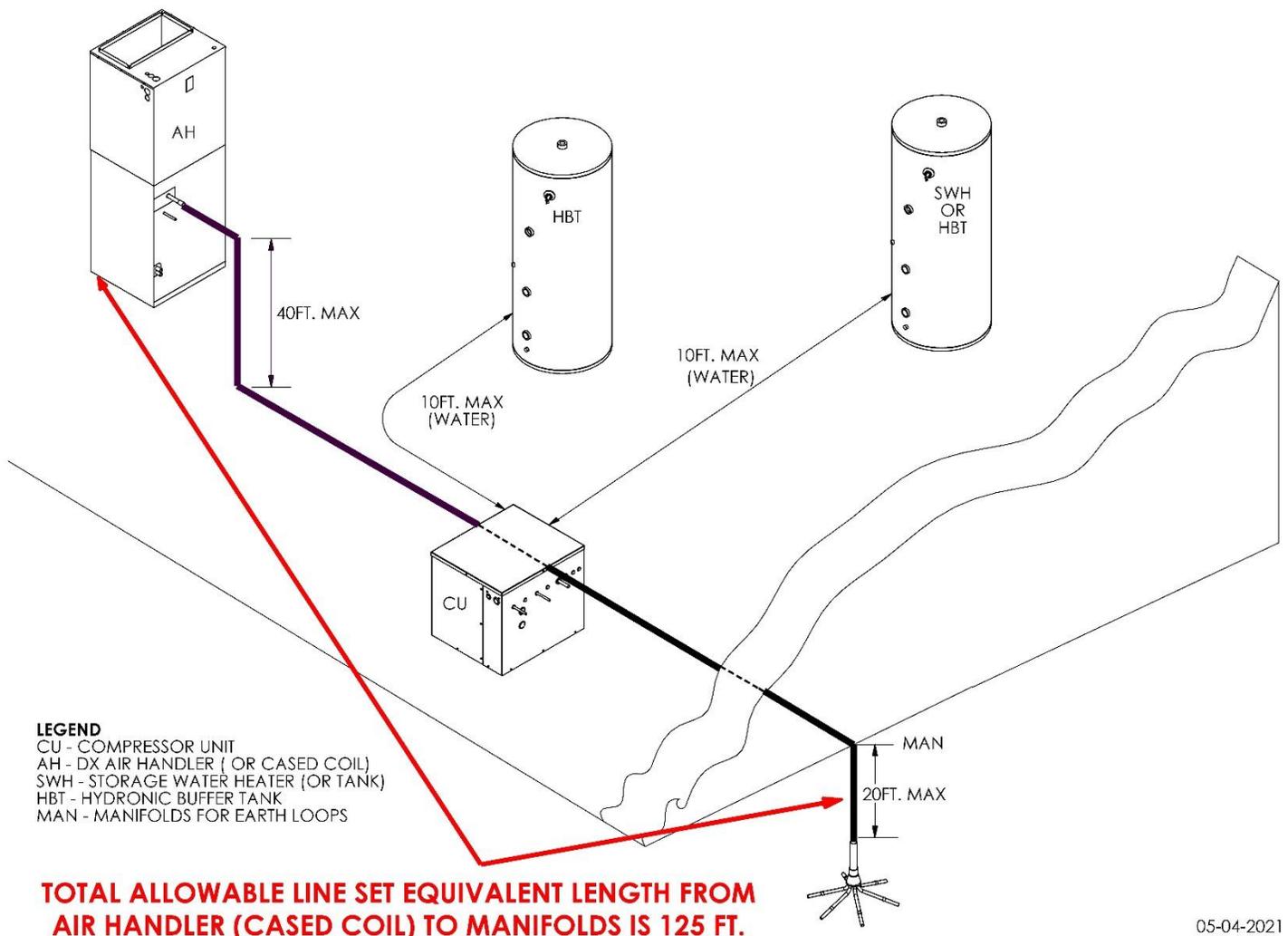
- All refrigerant and water lines between these above ground components must be insulated with at least 1/2" wall thickness Armaflex, Insul-Tube or equivalent insulation.
- All line set fittings must be factored in when calculating equivalent length.
- Please use the following chart to figure the fittings equivalent length.

Pipe Fitting Equivalent Lengths

Long Radius 90 = 3 ft. Coupling = 1 ft. Swaged Connection = 1ft. 45 Degree Elbow = 1.5 ft.

Important Note: Short Radius 90° elbows are NOT permitted to be used in any piping.

General Layout of System Components



05-04-2021

Figure 1

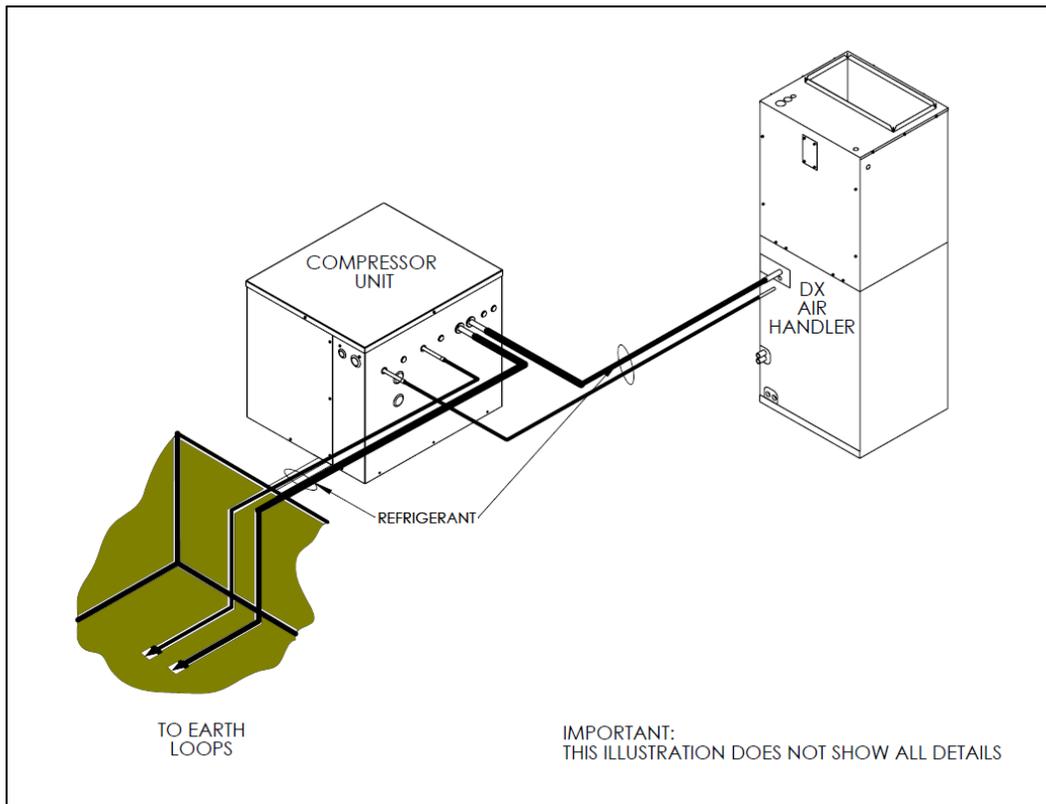


Figure 2. Typical Installation of WG1A and WG2A

**ADD MINIMUM COMPONENTS REQUIRED
(AS LISTED PER DIAGRAM) ON ALL INSTALLS:**

- DRAIN VALVES
- ISOLATION VALVES
- CHECK VALVES

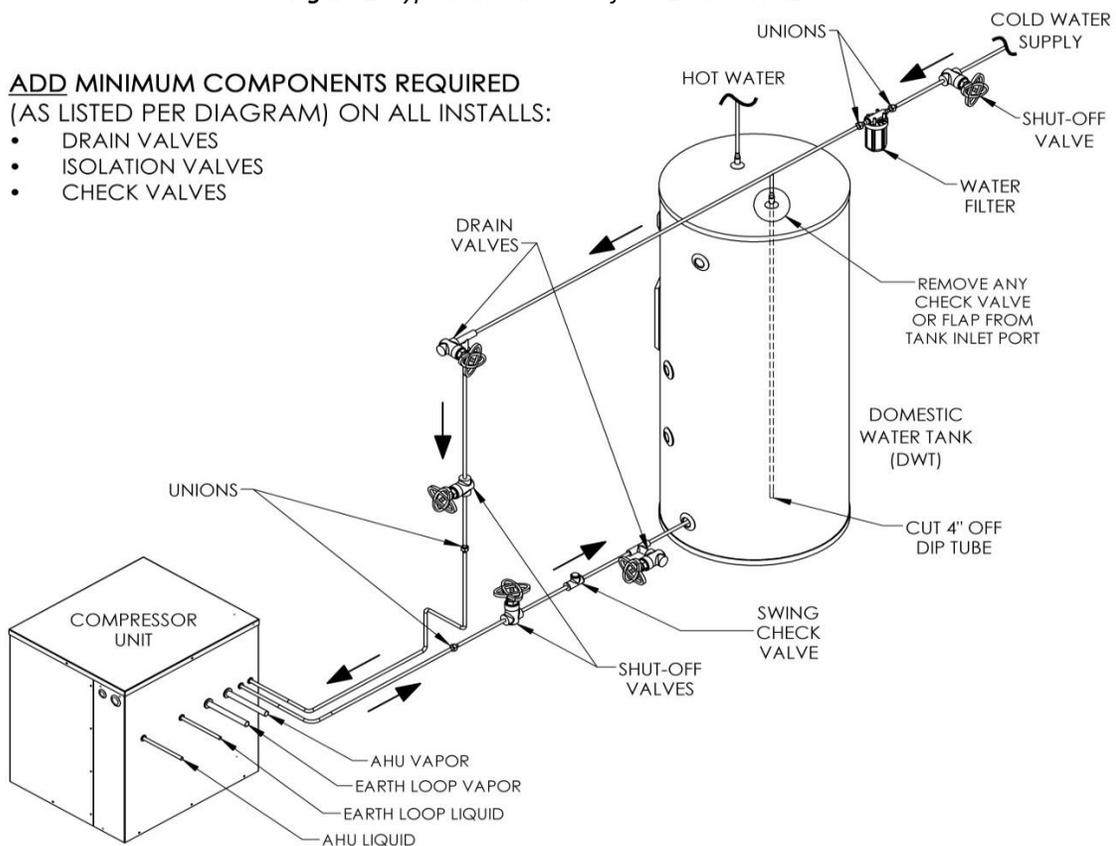


Figure 3. Typical Installation of WG1A and WG2A with Desuperheater

Note: Do not cut off the dip tube on gas fired water heaters.

4) Compressor Unit Placement

- Total Green Mfg. compressor units may be located inside or outside. If outside, place compressor unit on a standard HVAC outdoor unit pad. If inside, place it on a level, hard surface. If the compressor unit is to be fastened down, see Figure 4 for bracket installation.
- Avoid placing the compressor unit in or near sound sensitive areas of the residence.
- Clearance around the unit for service is illustrated in Figure 5. However, local codes and applicable regulations take precedence.

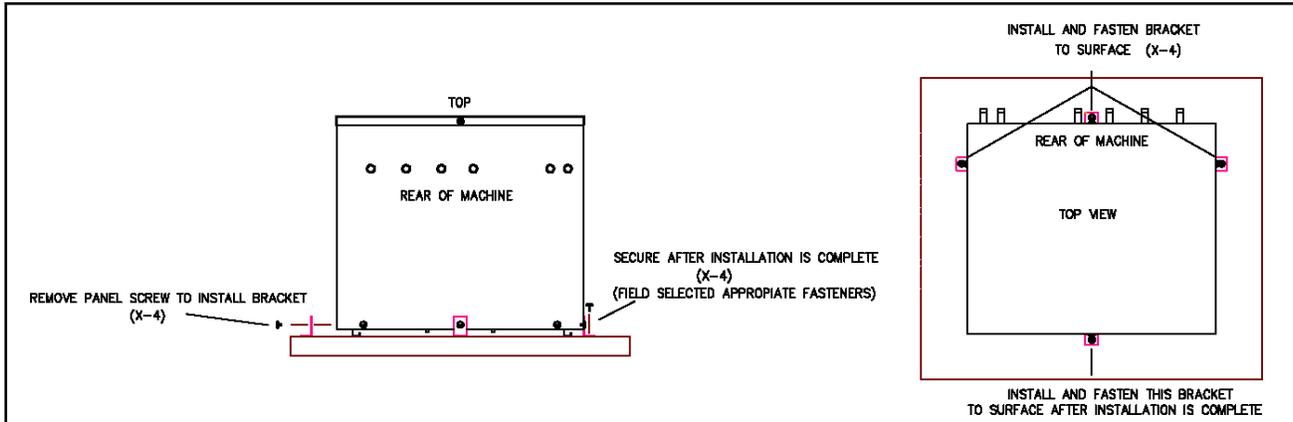


Figure 4. Compressor Unit Bracket Installation

Please Note. Unit has 3 optional vent locations. 1 left, 1 right and 1 rear. If the left or right side vent location is needed and used, the side clearance for that left or right side must be increased to 1'

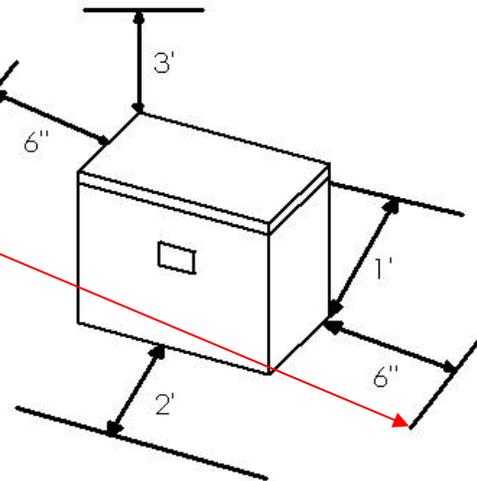
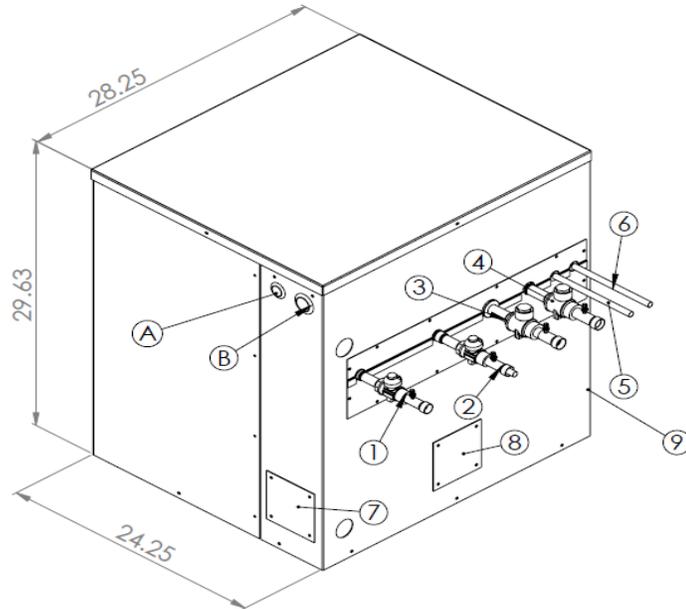


Figure 5. Compressor Unit Clearance

Placement instructions for other pieces of equipment that make up the Total Green Mfg. System are included with those pieces of equipment and, are included in the unit service information package.

5) Refrigeration Piping

After the Total Green Mfg. compressor unit and other system components are placed, the refrigeration system tubing is run from the compressor unit to the other components, as appropriate. Figure 6 illustrates the tubing is run from the compressor unit to the other components, as appropriate. Figure 6 illustrates the refrigeration and electrical connection points for the compressor unit. **All pipe connections are measured in O.D.**



PORT	FUNCTION	CONNECTION	
A	ELECTRICAL	7/8" HOLE	
B	ELECTRICAL	1-1/4" HOLE	
		2 THRU 3 TON UNITS ONLY	3.5 THRU 5 TON UNITS ONLY
1	AH/CC LIQUID SERVICE VALVE	3/8"	1/2"
2	EARTH LOOP LIQUID SERVICE VALVE	3/8"	1/2"
3	EARTH LOOP VAPOR SERVICE VALVE	3/4"	7/8"
4	AH/CC VAPOR SERVICE VALVE	3/4"	7/8"
5	(OPT.) DESUPERHEATER OUT	1/2"	
6	(OPT.) DESUPERHEATER IN	1/2"	
7, 8, and 9	(OPT.) VENTS	See Leak Mitigation Manual for Details on Venting	

Figure 6. Connections

Compressor units are shipped from the factory with a dry nitrogen holding charge and Isolation Valves on all unit refrigerant line connections. **DO NOT** open these service valves until all brazing is complete and all connected components have been swept with dry nitrogen. Please refer back to Section 1) page 5, POE OIL PRECAUTIONS.



REQUIREMENT

REFRIGERANT PIPING CONNECTIONS

Refrigerant joints must be brazed with 15% silver content brazing alloy, utilizing the DRY NITROGEN BRAZING PROCESS.

CAUTION!

NITROGEN BRAZING PROCESS

PURPOSE: Utilize the DRY NITROGEN BRAZING PROCESS on all brazed refrigerant piping connections. This process eliminates oxidation products from inside joint surfaces.



TECHNIQUE: “Trickle” dry nitrogen gas at 1-2 psi pressure through the joint area being brazed, to displace the oxygen. When oxygen has been displaced, turn off the dry nitrogen, and relieve the pressure at the joint to atmospheric prior to brazing.

CONSEQUENCES: Failure to displace oxygen with dry nitrogen at the brazed joint will result in particulate matter being released into the system. The result is discoloration of refrigerant oil, contamination of the system and possible system failure.

!!!REQUIREMENT!!!

Dry nitrogen should always be flowing through unit and any component and/or piping even when not brazing. This is to prevent atmosphere which contains moisture from entering the system which will make its way to the compressor oil. This moisture cannot be vacuumed out of the oil once captured. Only the filter/drier removes this moisture.

Please refer back to Section 1) page 5, POE OIL PRECAUTION

For field supplied line set sizes, refer to Figure 7. Line set sizes are for both field manifolds to compressor unit and from compressor unit to air handler or cased coil. Line set length is from field manifolds to air handler or cased coil with the compressor being anywhere in between. Line set length **cannot** exceed 125 ft. of equivalent length. For maximum efficiency, line set lengths should not exceed 100 ft. Line set lengths as stated are equivalent lengths, not actual. Fittings must be accounted for. Example; a coupling is equal to 1 ft. of line set and a long radius elbow is equal to 3 ft. of line set. In addition, never use close radius elbows in the system piping.

Pipe Fitting Equivalent Lengths

Long Radius 90 = 3 ft. Coupling = 1 ft. Swaged Connection = 1 ft. 45 Degree Elbow = 1.5 ft.

Important Note: Short Radius 90° elbows are NOT permitted to be used in any piping.

LINE SET PIPING MAY REQUIRE ADAPTERS. TOTAL GREEN MFG. ATTACHES AND SHIPS THESE ADAPTERS WITH COMPONETS AS REQUIRED. HOWEVER, SOME ADAPTERS MAY NEED TO BE FIELD SUPPLIED. PLEASE BE SURE TO REVIEW THE REQUIRED LINE SET SIZE CHART BELOW TO ACCOUNT FOR ANY NEEDED ADAPTERS.

R-454B EARTHLOOP, AIR HANDLER, CASED COIL LINE SETS		
COMPRESSOR UNIT SIZE	R-454B LINE SET O.D., INCHES	
	LIQUID	VAPOR
2.0 Tons (-024)	3/8	3/4
2.5 Tons (-030)	3/8	3/4
3.0 Tons (-036)	3/8	3/4
3.5 Tons (-042)	1/2	7/8
4.0 Tons (-048)	1/2	7/8
4.5 Tons (-054)	1/2	7/8
5.0 Tons (-060)	1/2	7/8

Figure 7. Line Set Size for Units using R-454B

6) Service Valves

All Total Green Mfg. compressor units ship with service valves for the field and air handler/cased coil connections installed and approximately 75 P.S.I.G. of dry nitrogen in the compressor unit. These valves are used to isolate the field and air handler/cased coil from the compressor unit. These valves are to remain closed until all components and piping is complete and has been swept with dry nitrogen.

These valves MUST be wrapped with wet rags when brazing to protect them from heat damage.

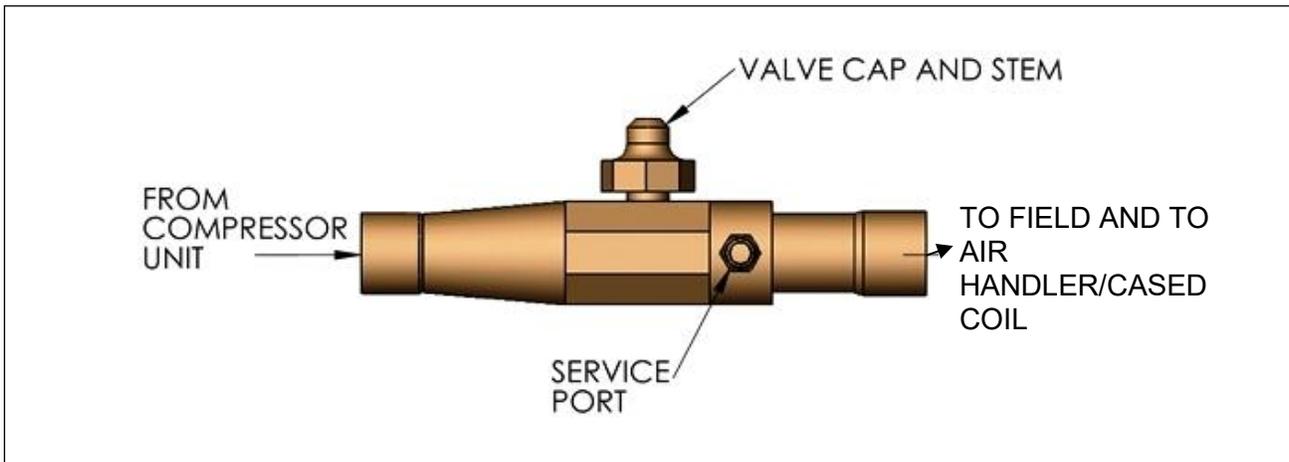


Figure 8. Ball Valve

Please refer to the applicable manual for installation of other Total Green Mfg. equipment:

- ***Air Handler***
- ***Cased Coil***
- ***Water Tanks***
- ***Earth Loops***

After installing, dry nitrogen brazing, and dry nitrogen sweeping the HVAC system components, turn the Service Valves to **Full Open** releasing the compressor unit's dry nitrogen charge into the rest of the system. Add additional dry nitrogen as needed to pressurize the refrigeration system to 150 psig. Valve off the dry nitrogen tank from the HVAC system components and check for leaks. Please follow the seal test procedures later in this manual.

NOTE: Service valve ports are open to the earth loop and air handler/cased coil side of the system when service valves are closed. This provides a means to isolate the field and air handler/cased coil for dry nitrogen purging, pressure testing, etc. without exposing the compressor unit to atmosphere.

7) Electrical Data and Field Control Wiring

⚠ WARNING

LIVE ELECTRICAL COMPONENTS!

Failure to follow this Warning could result in property damage, severe personal injury, or death. Follow all electrical safety precautions when exposed to live electrical components. It may be necessary to work with live electrical components during installation, testing, servicing, and troubleshooting of this product.

The high voltage power supply must agree with the equipment nameplate.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges, or any other adverse environmental effects.

Power wiring must comply with national, state, and local codes.

Follow instructions on unit wiring diagram located on the bottom side of the unit lid.

Please Note: Electrical data is subject to change without notice. Please refer to the equipment data label for the most up to date specifications.

WG-1-XXX-D-1-XX R-454B SINGLE STAGE SINGLE PHASE					
TON	SINGLE PHASE	LRA	RLA	MCA	MFS
2 TON (024)	230V - 60HZ	75.6	12.7	15.9	25
2.5 TON (030)	230V - 60HZ	93.5	16.7	20.9	30
3 TON (036)	230V - 60HZ	123	17.3	21.6	35
3.5 TON (042)	230V - 60HZ	126	22.4	28	40
4 TON (048)	230V - 60HZ	143	21.8	27.3	40
4.5 TON (054)	230V - 60HZ	155	25.6	32	45
5 TON (060)	230V - 60HZ	170	30.1	37.9	50
MFS = Maximum Fuse or HACR Circuit Breaker Size MCA = Minimum Circuit Ampacity					
WG-1-XXX-D-2-XX R-454B SINGLE STAGE THREE PHASE					
TON	3 PHASE	LRA	RLA	MCA	MFS
2 TON (024)	230V - 60HZ	67.7	9.6	12	20
2.5 TON (030)	230V - 60HZ	97.5	12.2	15.3	25
3 TON (036)	230V - 60HZ	102.8	12.8	16	25
3.5 TON (042)	230V - 60HZ	120.4	12.8	16	25
4 TON (048)	230V - 60HZ	156.4	16	20.0	30
4.5 TON (054)	230V - 60HZ	155	18.6	23.3	35
5 TON (060)	230V - 60HZ	156.5	21.2	26.5	40
MFS = Maximum Fuse or HACR Circuit Breaker Size MCA = Minimum Circuit Ampacity					

Electrical Data and Field Control Wiring

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The high voltage power supply must agree with the equipment nameplate.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges, or any other adverse environmental effects.

Power wiring must comply with national, state, and local codes.

Follow instructions on unit wiring diagram located on the bottom side of the unit lid.

Please Note: Electrical data is subject to change without notice. Please refer to the equipment data label for the most up to date specifications.

WG-2-XXX-D-2-XX R-454B TWO STAGE SINGLE PHASE					
TON	SINGLE PHASE	LRA	RLA	MCA	MFS
2 TON (024)	230V - 60HZ	82	14.6	18.3	30
2.5 TON (030)	230V - 60HZ	90	14.9	18.6	30
3 TON (036)	230V - 60HZ	106	18.2	22.8	35
3.5 TON (042)	230V - 60HZ	141	20.1	25.1	40
4 TON (048)	230V - 60HZ	149	22.3	27.9	40
5 TON (060)	230V - 60HZ	166	28	35	50
MFS = Maximum Fuse or HACR Circuit Breaker Size MCA = Minimum Circuit Ampacity					
WG-2-XXX-D-2-XX R-454B TWO STAGE THREE PHASE					
TON	SINGLE PHASE	LRA	RLA	MCA	MFS
2.5 TON (030)	230V - 60HZ	82	9.9	12.4	20
3 TON (036)	230V - 60HZ	114	11.5	14.4	25
4 TON (048)	230V - 60HZ	150	14	17.5	25
5 TON (060)	230V - 60HZ	162.3	19.2	24	35
MFS = Maximum Fuse or HACR Circuit Breaker Size MCA = Minimum Circuit Ampacity					

All Total Green Mfg. WGxAx units have separate terminal strips labeled “thermostat/zone board” and “air handler/furnace” for low voltage and are PLC “controlled.”

For proper equipment function, the thermostat or zone board must be tied to the “thermostat/zone board terminal” strip. The air handler or furnace must be tied to the “air handler/furnace” terminal strip. There will also be additional terminal strips for various functions based on the model type you may be working with. The information provided here is to supplement the installation manual specific to your unit.

WARNING

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The high voltage power supply must agree with the equipment nameplate.

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges, or any other adverse environmental effects.

Power wiring must comply with national, state, and local codes.

Follow instructions on unit wiring diagram located on the bottom side of the unit lid.

Please reference your TGM air handler manual for your specific air handler field wiring requirements.

WG1A FIELD WIRING DIAGRAM (LINE & 24V CONTROL)
[09-21-24]

DX AIR HEATING & COOLING
(AH/CC)

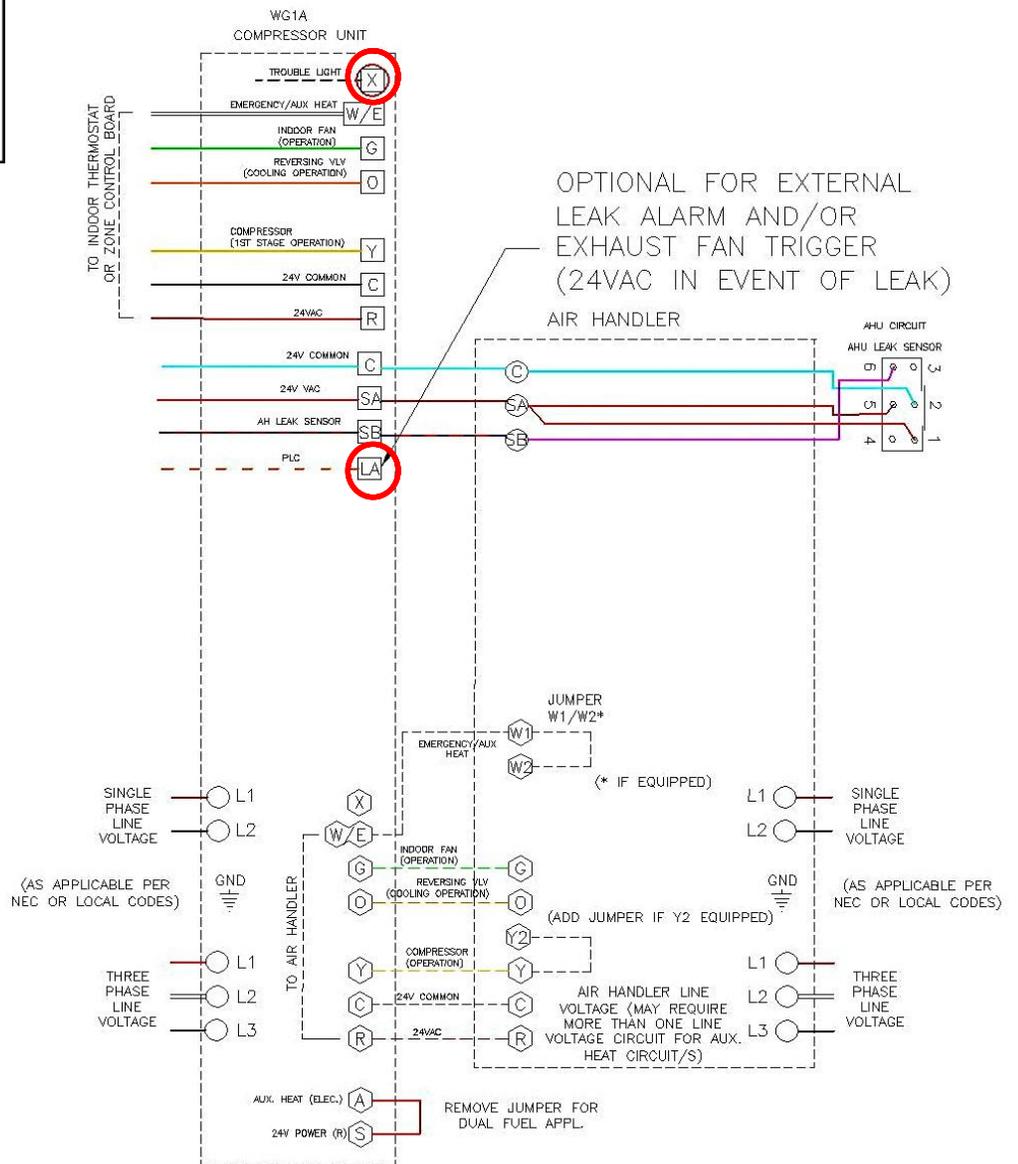


Figure 9

WG1A field wiring

All Total Green Mfg. WGxAx units have separate terminal strips labeled “thermostat/zone board” and “air handler/furnace” for low voltage and are PLC “controlled.”

For proper equipment function, the thermostat or zone board must be tied to the “thermostat/zone board terminal” strip. The air handler or furnace must be tied to the “air handler/furnace” terminal strip. There will also be additional terminal strips for various functions based on the model type you may be working with. The information provided here is to supplement the installation manual specific to your unit.

WARNING

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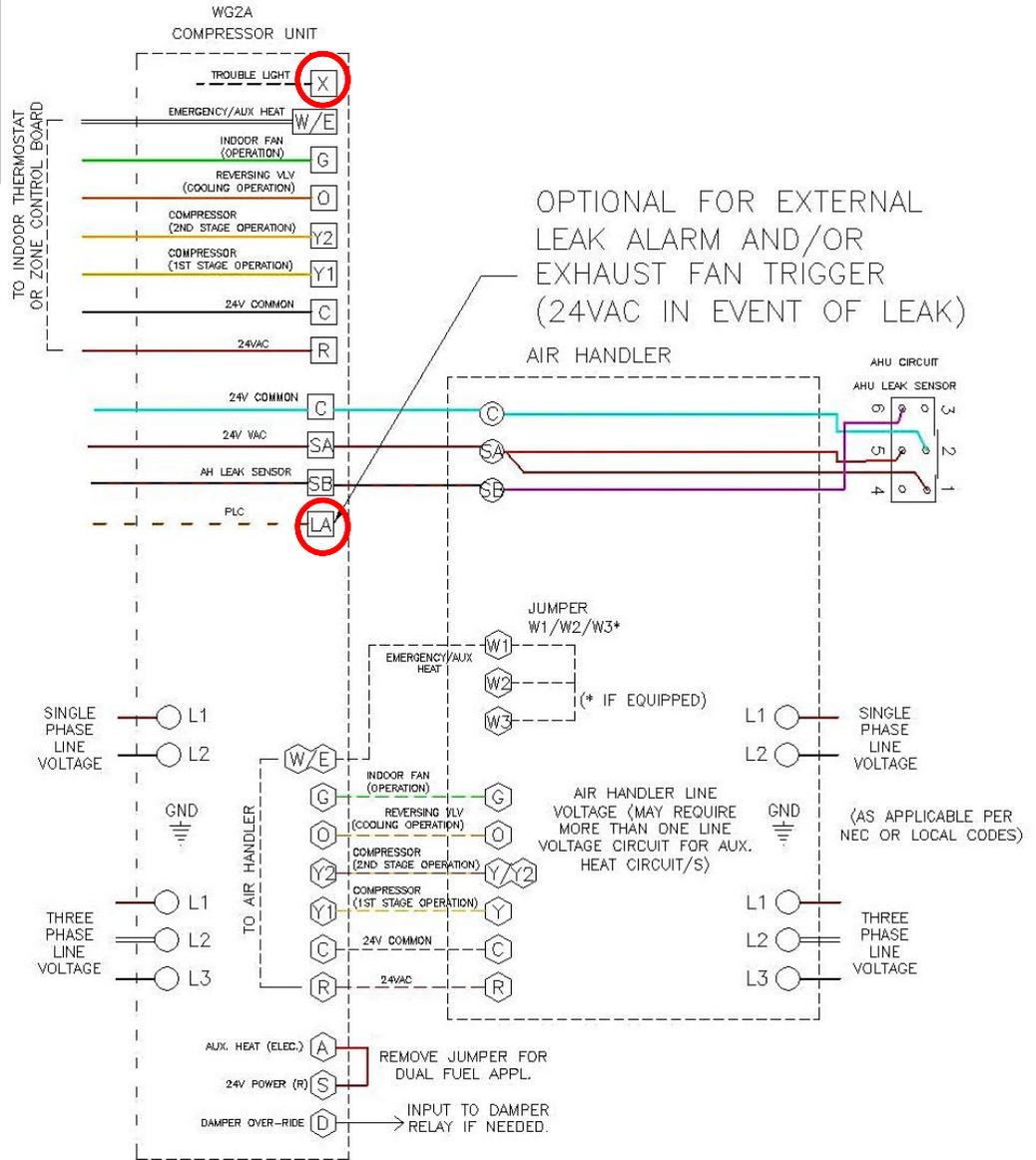
Power wiring must comply with national, state, and local codes.

Follow instructions on unit wiring diagram located on the bottom side of the unit lid.

Please reference your TGM air handler manual for your specific air handler field wiring requirements.

WG2A FIELD WIRING DIAGRAM (LINE & 24V CONTROL)
[09-28-24]

DX AIR HEATING & COOLING
(AH/CC)



WG2A field wiring

Figure 10

8) Using the “X” and “LA” terminals

Using the “X” terminal. For non-zoned single thermostat systems. Please note the “X” terminal circled in red on figure 9 on page 16 and figure 10 on page 17. All Total Green Mfg. Waterless® Geothermal units utilize the “X” terminal along with an LED fault indicator light located above the “X” terminal on the field wiring terminal strip of the unit’s electrical box. In the event of a system lock out, low pressure, high pressure, discharge temperature fault or, a refrigerant leak having been detected, the “X” terminal energizes so that 24 volts can be read between “X” and the common terminal “C”. The LED fault light will also light indicating a system lockout. The lockout circuit is in place to protect the compressor unit from damage in the event the operating parameters of the system are out of range and, in the event of a refrigerant leak having been detected. Should a lockout occur, the system should be evaluated and, any corrections are to be made prior to placing the unit back into service. Please note that repeatedly resetting the lockout without any needed service can still result in compressor damage and may void the equipment warranty.

The “X” terminal can also be used to send a “service required” signal to a compatible thermostat. Thermostats with this feature will typically have an “L” or “L/A” terminal. Please review your thermostat manufacturer’s installation manual for this function. Figure 11 below shows an example of a Honeywell thermostat service required indicator.

Please Note: If using a zone control system for air zoning requiring a separate control transformer, this feature will not function and should not be wired in.

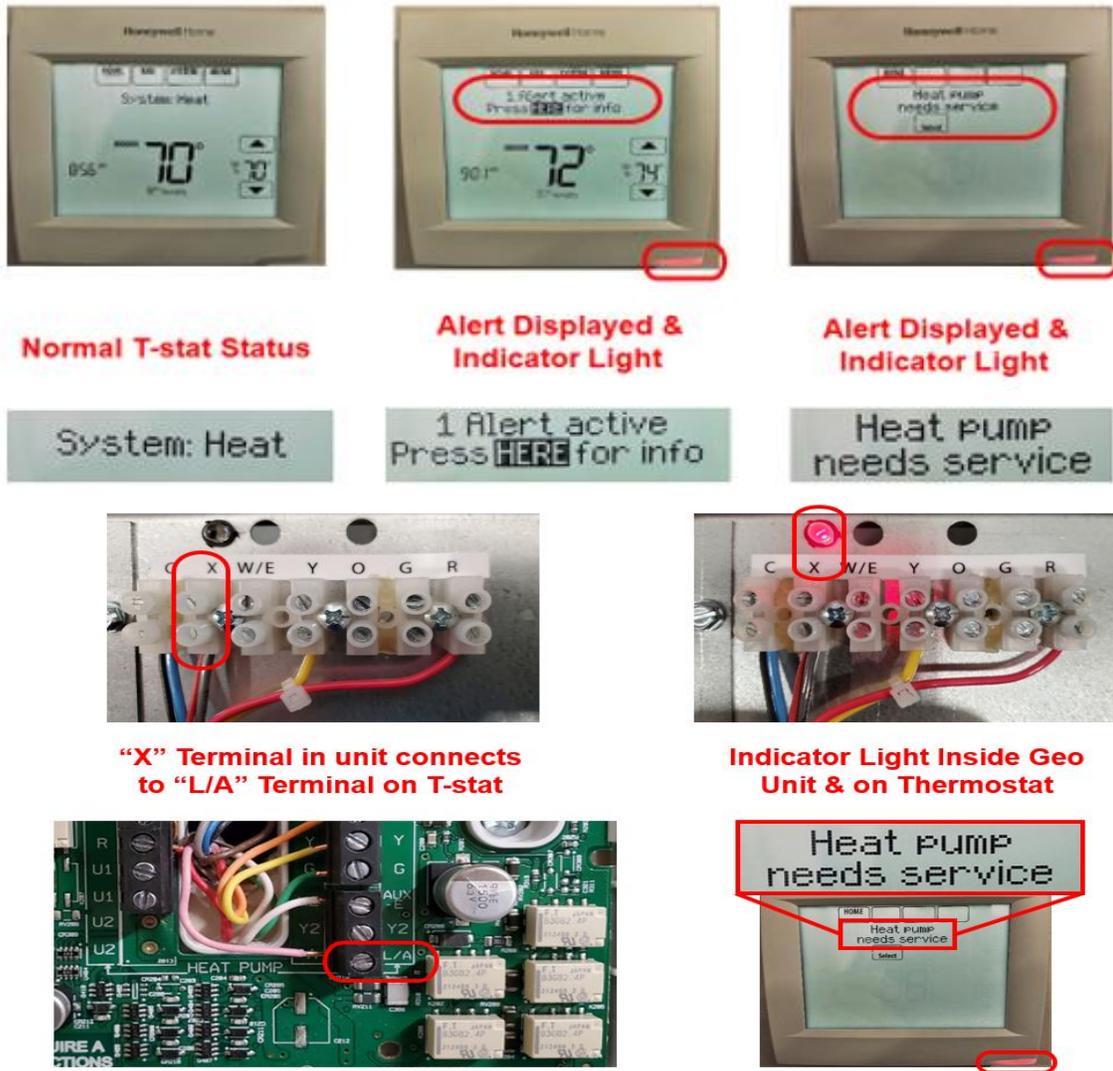


Figure 11

Using the “LA” terminal

Using the “LA” terminal. Please note the “LA” terminal circled in red on figure 9 on page 16 and figure 10 on page 17. All Total Green Mfg. Waterless® Geothermal units utilize the “LA” terminal along with an LED fault indicator light located above the “LA” terminal on the field wiring terminal strip of the unit’s electrical box. “LA” is a refrigerant leak alert signal. Both the compressor unit and the air handler/cased coil are equipped with A2L refrigerant leak sensors.

If either sensor detects a refrigerant leak, the unit will go into lockout mode disabling the compressor and backup heat source. The blower on forced air units will be activated and, the “LA” (Leak Alert) light along with the “X” (Lock Out) will turn on along with the “LA” terminal being energized with 24 volts AC. This terminal can be used as a trigger, if required by your local building codes, to set off a remote alarm and/or trigger a mechanical room exhaust fan in the event of a refrigerant leak. Please refer to the “Leak Mitigation Manual” in the unit’s service information packet for more information about leak mitigation as it applies.

⚠ NOTICE

**LEAK DETECTION SYSTEM
INSTALLED.
UNIT MUST BE POWERED
EXCEPT FOR SERVICE.**

⚠ AVIS

**SYSTÈME DE DÉTECTION
DE FUITE INSTALLÉ.
L'APPAREIL DOIT ÊTRE
ALIMENTÉ, SAUF POUR
LA MAINTENANCE.**



THIS UNIT REQUIRES SERVICE EQUIPMENT
COMPATIBLE WITH R-454B REFRIGERANT

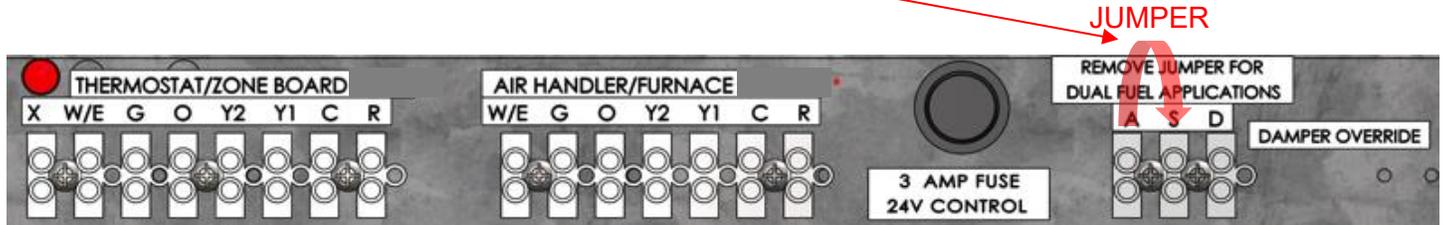
Refrigerant
Safety Group
A2L

Leak Sensor Information: The leak sensors used in Total Green’s Waterless® Geothermal systems are designed for no less than a 15 year service life. Should a sensor failure occur during the life of the system, contact Total Green. Mfg. for replacement. No other sensor type nor source should be considered. A sensor failure will result in the equipment staying in leak mitigation mode.

9) Dual Fuel Option and Thermostat Settings for the WGxA Units.

WGxAx units utilize a Smart Logic Control with built in Dual Fuel system control. This dual fuel function must be utilized anytime the AUX/BACKUP heat source is applied prior to the indoor coil such as, a cased coil installed on the outlet of a furnace.

When shipped, a WGxAx unit will have a **jumper** wire installed across the “A” and “S” terminals as shown below.



This jumper remains in place for a standard air handler with heat strips but, it must be removed in a dual fuel application as described above. A WG2A box is shown for reference.

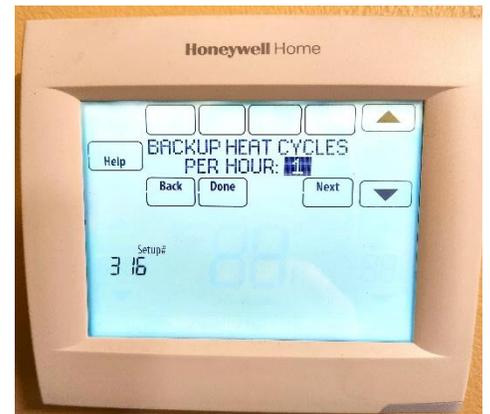
The unit will handle the dual fuel function. Please use the following settings in your thermostat when using the unit's dual fuel function. A Honeywell thermostat is shown as reference.



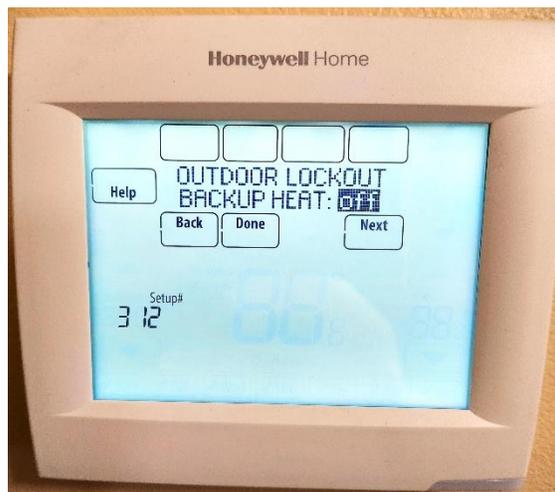
Back Up heat type should be set to electric.



Backup heat stages should be set to 1.



Backup Heat CPH should be set to 1.



Do not use outdoor lockouts. Leave these settings OFF.

10) Ducting, Air flow and Air Zoning

Total Green Mfg. WG1A (single stage) refrigerant-to-air systems require 400 CFM of air flow per unit ton with no more than .5 inches of total static pressure. For WG2Ax (two-stage) refrigerant to air systems, the same specifications are required when in second-stage operation. When air zoning, it is recommended that a WG2Ax (two-stage) unit be used in conjunction with a fully variable air handler blower. When air zoning, it is recommended that the 1st or largest zone be sized to 70% of the total air flow requirement and that the 2nd zone be sized for 60% of the total air flow requirement.

This recommendation is due to a reliability feature called a “Maintenance Cycle” designed into the WG2Ax units. After four consecutive first-stage calls without reaching second-stage prior to satisfying the zone call, the system will run in second-stage for 5 minutes. This is to ensure proper oil return back to the compressor unit for a longer compressor life.

In some incidences, sizing zones as stated above may not be possible leaving you with a small zone that may never call for second-stage nor support the required air flow for the “Maintenance Cycle”. For this reason, a 24-volt signal, referred to as “Damper Override”, is provided by the “D” terminal on WG2Ax units. Terminal “D” is only energized while the unit is in the “Maintenance Cycle”. This 24-volt signal can be used to force open the largest zone of the duct system while the equipment is in the “Maintenance Cycle”. Utilizing this option requires the installation of a field supplied SPDT relay with a 24-volt coil to isolate the zone board and air handler power supplies. The “D” terminal and relay provides a means of making the “R” and “Y” thermostat input of the zone board’s largest zone. When in the “Maintenance Cycle”, forcing that zone open relieves excessive static pressure at the air handler without the need of a bypass or dump zone.

See Figure 12 for the Field Wiring Diagram for use with the damper override signal.

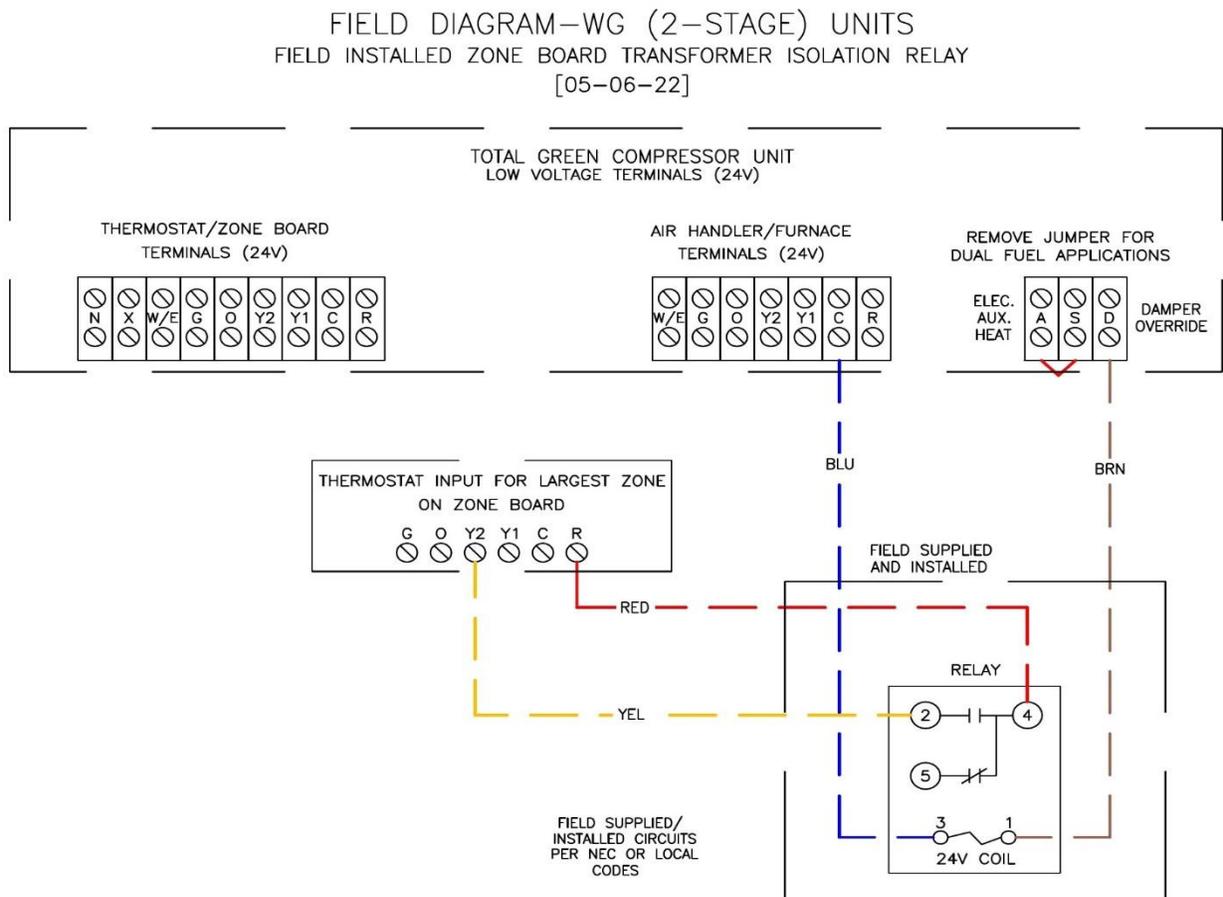


Figure 12. WG2A Damper Override

11) Seal Test



WARNING!

To avoid personal injury and equipment damage, follow all safety procedures set forth by OSHA, in the handling of high pressure gases. Always use a pressure regulator and hoses that are capable of withstanding the pressures prescribed herein. Do not subject system components OTHER than the earth loop/manifold/line set configuration to 400 PSIG dry nitrogen.

After brazing in the earth loop system (includes manifolds, earth loops and earth loop line set, but NOT the compressor unit or any other HVAC refrigeration system component), the complete underground system is to be seal tested with at least 400 PSIG of dry nitrogen. After connecting a high pressure hose from the regulator on the nitrogen tank to a Schrader port temporarily installed on the vapor line of the line set, slowly increase the dry nitrogen pressure to no less than 400 PSIG while checking for any obvious leaks audibly.

If no audible leaks are detected, check all joints to ensure they are sealed, by one of the following methods:

1. Ultrasonic Leak Detector or Bubble Solution Leak Detector
2. Electronic Leak Detector (requires a trace amount of refrigerant in the system)



IMPORTANT – LOOP READINESS

Check for leaks by either of these methods or any other reliable method to ensure that there are no leaks and the earth loop system is sealed! It is absolutely necessary that the earth loop/manifold/line set assembly be completely sealed at no less than 400 psig of dry nitrogen. Recheck all leak detector readings. Local codes may require higher loop testing pressures. Always abide by your local codes.

When the line set/manifolds/earth loops are deemed leak free and sealed, **valve off the nitrogen source and monitor the pressure on the underground system to ensure that at least 400 psig has been maintained for minimum of 8 hours.**

Monitor the pressure reading during the backfilling operation to ensure that the earth loop system remains sealed.

Important: Final Whole System Seal Test.

After having tested the field at no less than 400 P.S.I. as stated above, once the remaining equipment such as the compressor unit, air handler or cased coil, ETC, is installed, and the unit service valves have been open, the entire system should be pressurized to 150 P.S.I. and left to stand for a min. of 8 hours for a total system seal test.

Please refer to your Vacuum and Charging procedures manual in your unit's service packet for startup.

If you have any questions regarding these procedures, please contact Total Green Mfg. technical support at 419-678-2032.



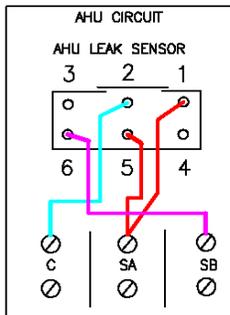
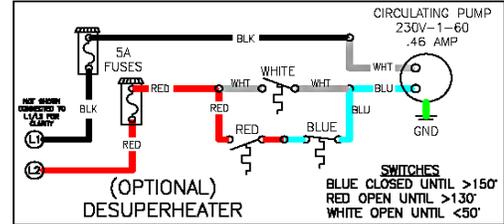
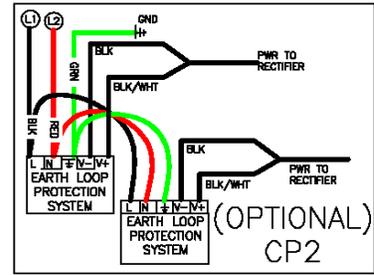
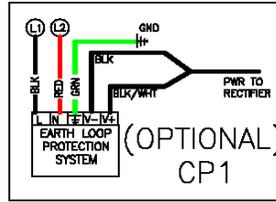
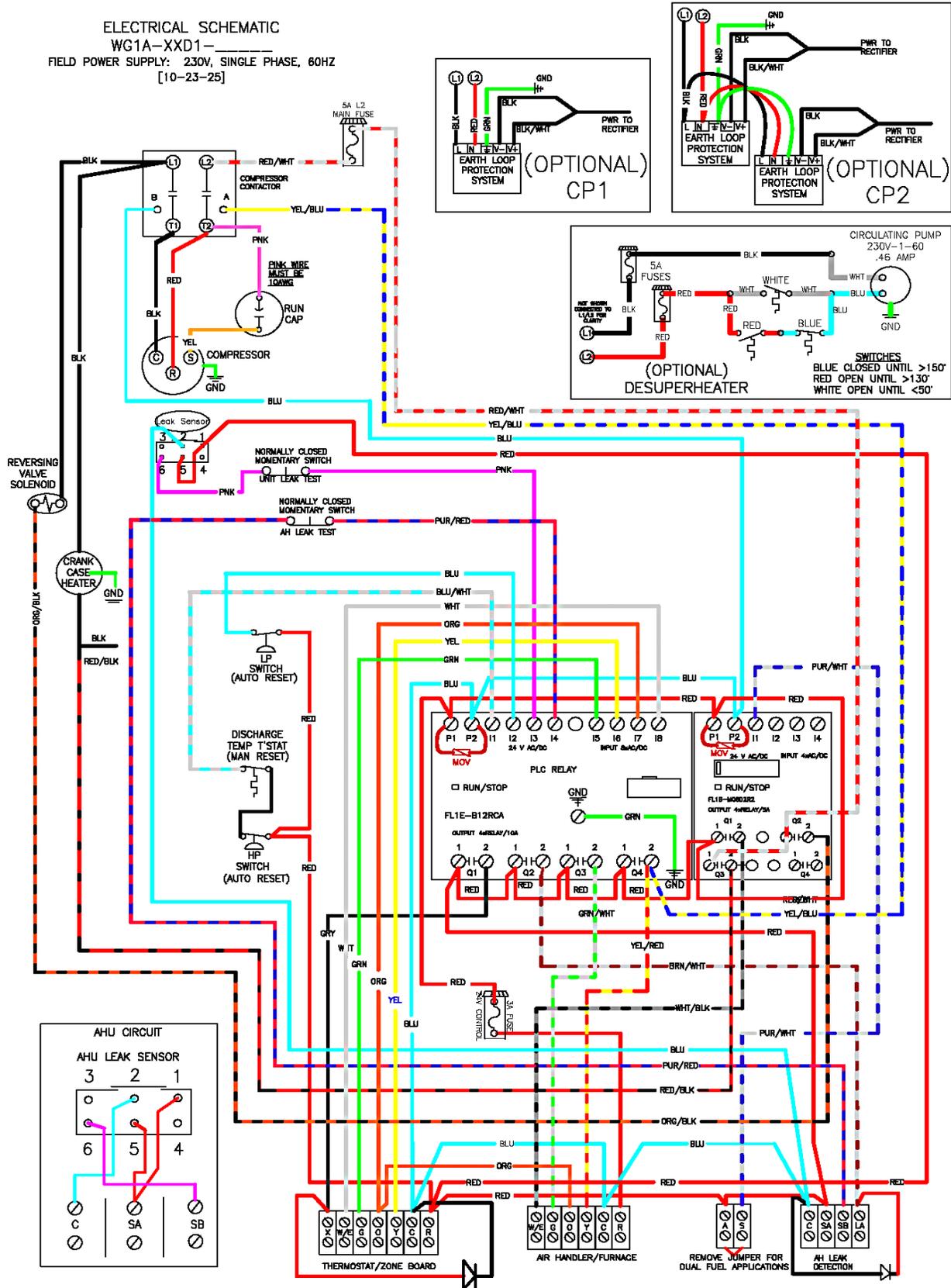
!IMPORTANT!

If any specifications in this manual cannot be met, contact Total Green Mfg. for a possible solution and approval. Any approved solutions that differ from the specifications in this manual must be approved with a written variance from Total Green Mfg.

12) Unit Wiring Diagrams

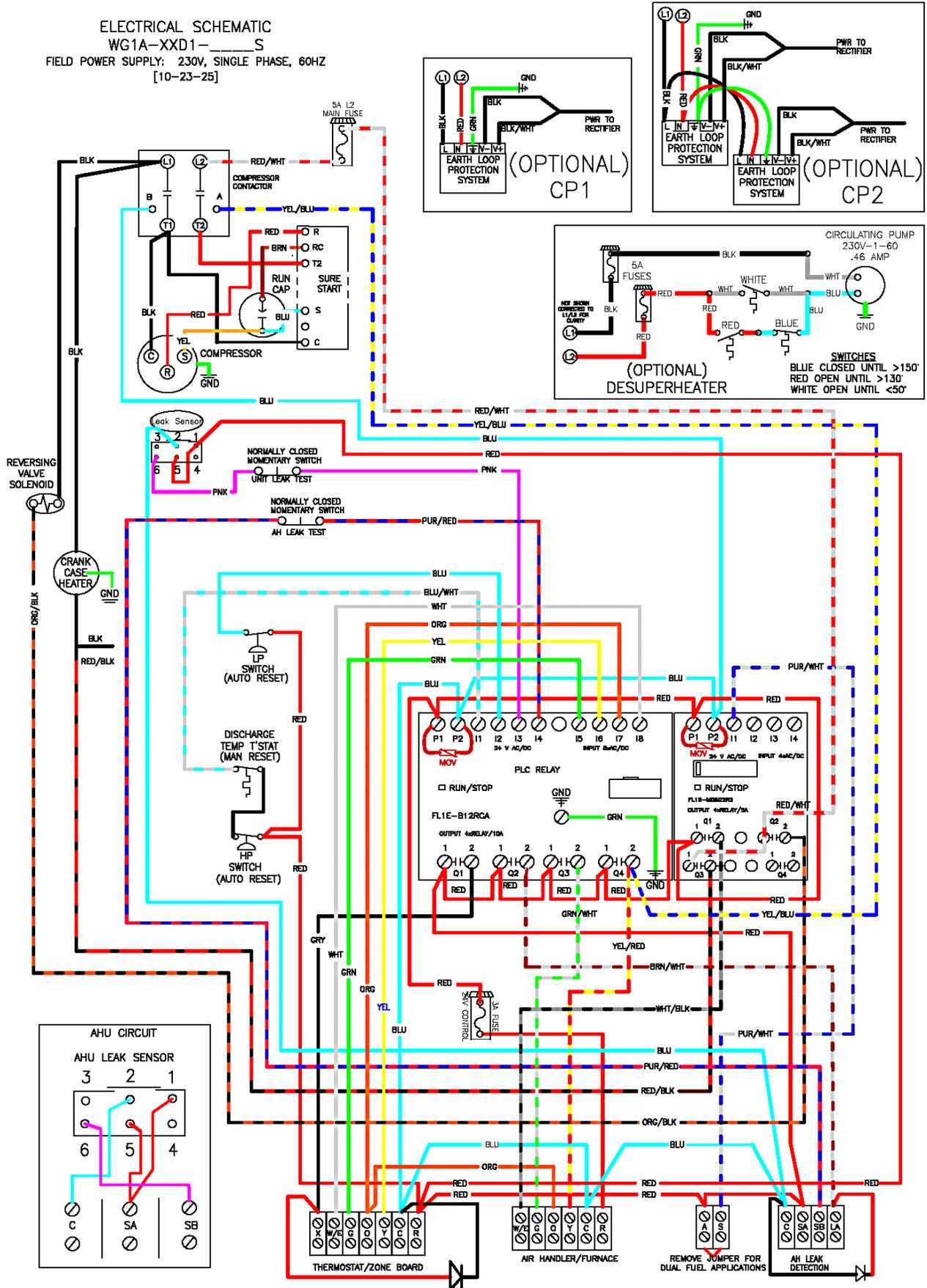
WG1A without Sure Start, Single phase, 230 Volts

ELECTRICAL SCHEMATIC
 WG1A-XXD1-
 FIELD POWER SUPPLY: 230V, SINGLE PHASE, 60HZ
 [10-23-25]



WG1A with Sure Start, Single phase, 230 Volts

ELECTRICAL SCHEMATIC
 WG1A-XXD1-____S
 FIELD POWER SUPPLY: 230V, SINGLE PHASE, 60HZ
 [10-23-25]

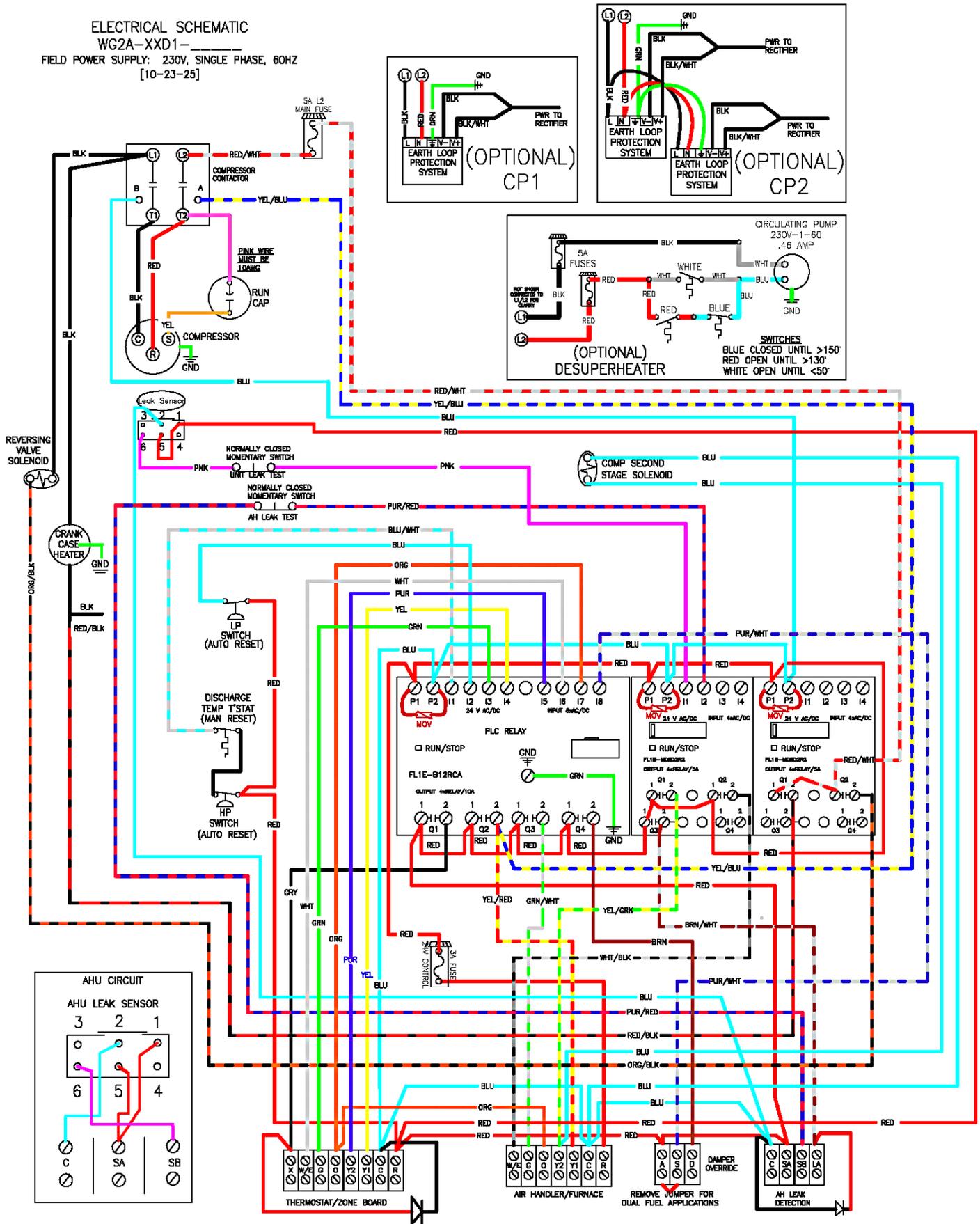


WG2A without Sure Start, Single phase, 230 Volts

ELECTRICAL SCHEMATIC

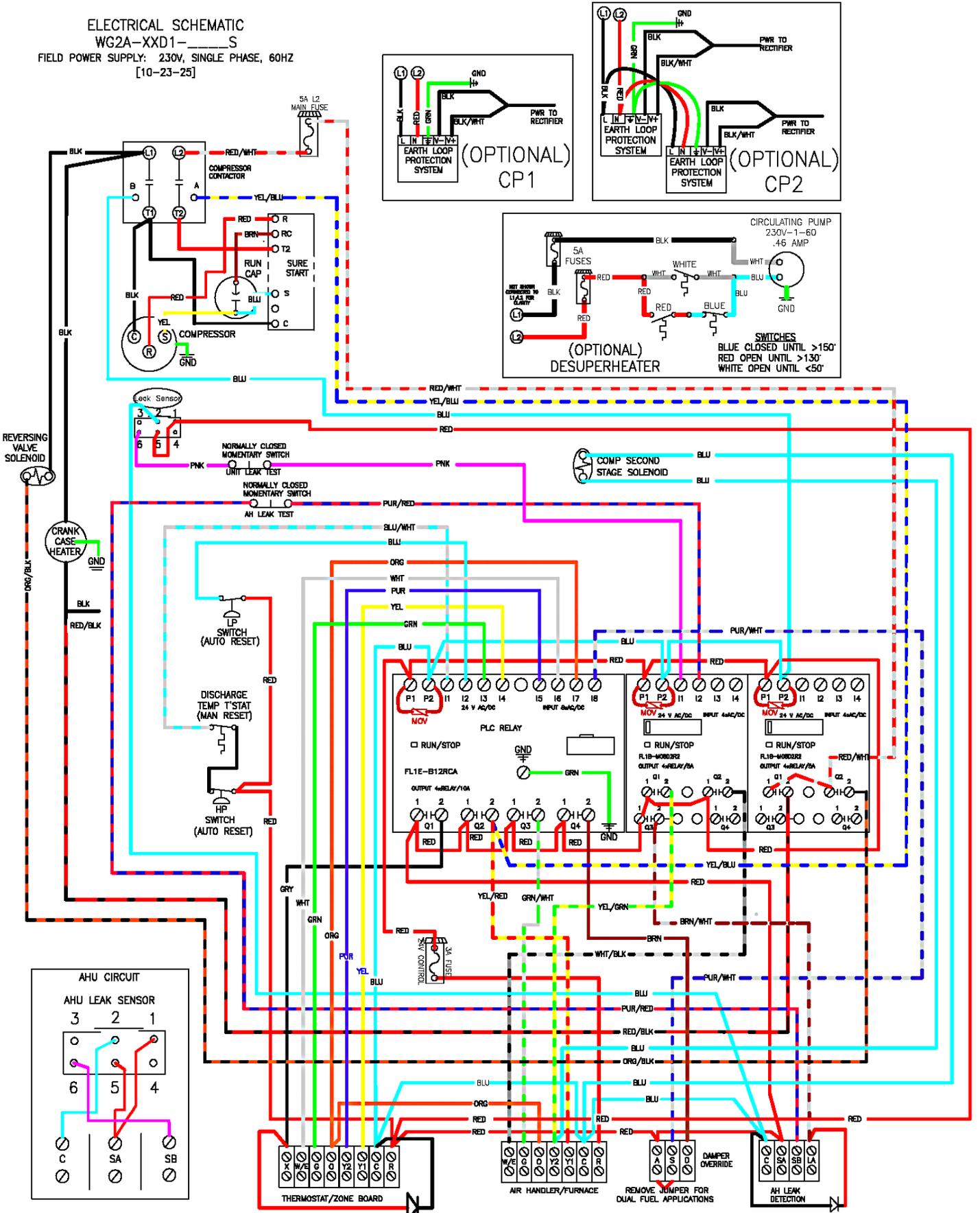
WG2A-XXD1-

FIELD POWER SUPPLY: 230V, SINGLE PHASE, 60HZ
[10-23-25]



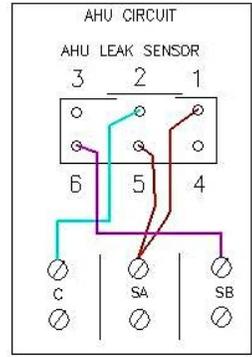
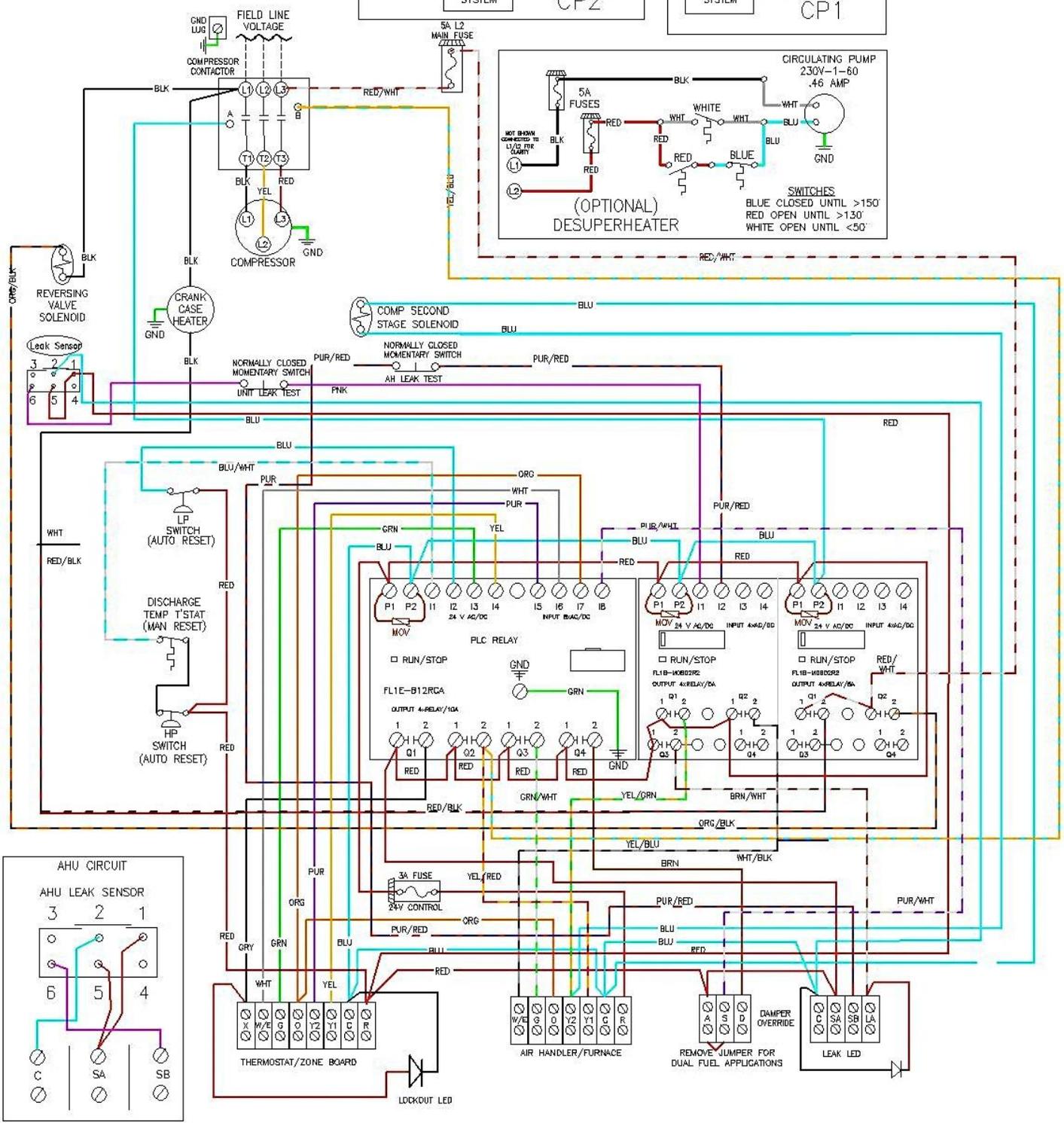
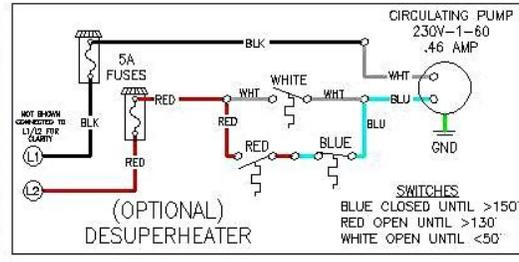
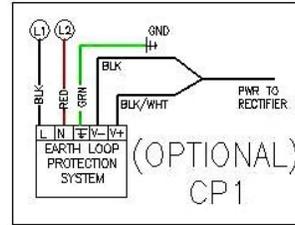
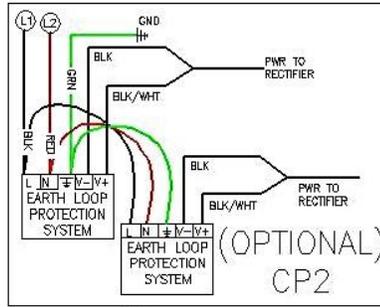
WG2A with Sure Start, Single phase, 230 Volts

ELECTRICAL SCHEMATIC
 WG2A-XXD1-____S
 FIELD POWER SUPPLY: 230V, SINGLE PHASE, 60HZ
 [10-23-25]



WG2A, Three phase, 230 Volts

ELECTRICAL SCHEMATIC
WG2A-XXD2-_____
230V, THREE PHASE, 60HZ
[11-21-24]



WG1A (SINGLE STAGE) Forced Air

Inputs Main PLC Module		Outputs Main PLC Module	
P1	24 Volts AC	Q1	"X" Lockout Signal 24 volts out
P2	24 Volts AC Common	Q2	"LA" Leak Alert 24 volts out
		Q3	"G" Fan 24 volts out
I1	Hi Pressure/Hi Discharge Temp. SW 24 Volts in	Q4	Contacto Coil 24 volts out
I2	Lo Pressure SW 24 volts in		
I3	Unit Leak Sensor 24 volts in		
I4	AHU Leak Sensor 24 volts in		
I5	"G" Fan 24 volts in		
I6	"Y" Comp Call 24 volts in		
I7	"O" Rev. Valve 24 volts in		
I8	"W/E" Aux. Heat Call 24 volts in		
Inputs Extension PLC Module		Outputs Extension PLC Module	
P1	24 Volts AC	Q1	"W/E" Aux. Heat 24 volts out
P2	24 Volts AC Common	Q2	Rev. Valve 240 volts out
		Q3	Crank Case Heater 240 volts out
I1	"S" Dual Fuel Mode 24 Volts in	Q4	Not used
I2	Not used		
I3	Not used		
I4	Not used		

Please use the above chart along with the unit wiring diagram for trouble shooting.

WG1A (SINGLE STAGE) Forced Air – List of PLC functions

- 1) The PLC checks that the LOW/HIGH pressure and discharge temperature switches are made. An open pressure switch input has a 30 second delay before setting a lockout and fault signal to "X". This is to prevent nuisance calls, especially at the beginning of the cooling season when the Earth Loops are at their coldest. "X" is set with any hard lockout condition. Turning the low voltage to the compressor unit off then back on resets the lockout as long as the discharge temperature switch is not open. The discharge temperature switch has a manual reset button. An open discharge temperature switch will always require a manual reset along with a low voltage power cycle. The pressures switches are automatic.

- 2) A “Y” call starts heating or cooling. A 40-minute timer will bring on AUX heat should that time elapse without having satisfied the heating call. Once aux. heat is called, aux. heat will stay called until the thermostat fully satisfies.
- 3) There is an installed jumper on the field wiring terminal block marked “A” and “S”. With the jumper installed, the unit will function with an aux heat strip as normal. If the jumper is removed, the PLC goes into dual fuel mode stopping the compressor when there is a call for aux heat. Once the aux heat call completes, a 5-minute cool down timer prevents the compressor from restarting on a “Y” call until the time elapses. This allows time for the furnace to cool so hot air doesn’t cause high discharge pressure or a lockout when the compressor restarts.
- 4) When the thermostat is set to cooling mode, the “O” signal energizes the reversing valve and locks out the aux heat output.
- 5) In an effort to reduce energy consumption, the PLC turns power off to the crank case heater when the compressor runs.
- 6) This PLC program also allows the use of almost any heat/cool thermostat. Total Green Mfg. Strongly recommends using Honeywell 8000 series thermostats.
- 7) If either the compressor unit or, the air handler/cased coil sensor detects a refrigerant leak, the unit will go into lockout mode disabling the compressor and backup heat source. The blower on forced air units will be activated and, the “LA” (Leak Alert) light along with the “X” (Lock Out) will turn on along with the “LA” terminal being energized with 24 volts AC. This terminal can be used as a trigger, if required by your local building codes, to set off a remote alarm and/or trigger a mechanical room exhaust fan in the event of a refrigerant leak.

WG2A (TWO STAGE) Force

Inputs Main PLC Module		Outputs Main PLC Module	
P1	24 Volts AC	Q1	"X" Lockout Signal 24 volts out
P2	24 Volts AC Common	Q2	"Y1" Compressor Contactor 1 st Stage 24 volts out
		Q3	"G" Fan 24 volts out
I1	Hi Pressure/Hi Discharge Tem. SW 24 Volts in	Q4	"D" Damper Override 24 volts out
I2	Lo Pressure SW 24 volts in		
I3	"G" Fan 24 volts in		
I4	"Y1" 1 st Stage Comp Call 24 volts in		
I5	"Y2" 2 nd Stage Comp Call 24 volts in		
I6	"W/E" Aux. Heat Call 24 volts in		
I7	"O" Rev. Valve 24 volts in		
I8	"S" Dual Fuel Mode 24 Volts in		
Inputs Extension PLC Module 1		Outputs Extension PLC Module 1	
P1	24 Volts AC	Q1	"Y2" 2 nd Stage Comp Plug 24 volts out
P2	24 Volts AC Common	Q2	"W/E" Aux. Heat 24 volts out
		Q3	"LA" Leak Alert 24 volts out
I1	Unit Leak Sensor 24 volts in	Q4	Not used
I2	AHU Leak Sensor 24 volts in		
I3	Not used		
I4	Not used		
Inputs Extension PLC Module 2		Outputs Extension PLC Module 2	
P1	24 Volts AC	Q1	Crank Case Heater 240 volts out
P2	24 Volts AC Common	Q2	Rev. Valve coil 240 volts out
		Q3	Not used
I1	Not used	Q4	Not used
I2	Not used		
I3	Not used		
I4	Not used		

Please use the above chart along with the unit wiring diagram for trouble shooting.

WG2A (TWO STAGE) Forced Air – List of PLC functions

- 1) The PLC checks that the LOW/HIGH pressure and discharge temperature switches are made. An open pressure switch input has a 60 second delay before setting a lockout and fault signal to "X". During this 60 second time period, the compressor will only operate in 1st stage giving the system a chance to recover before setting a hard lock out. This is

to prevent nuisance calls, especially at the beginning of the cooling season when the Earth Loops are at their coldest. “X” is set with any hard lockout condition. Turning the low voltage to the compressor unit off then back on resets the lockout as long as the discharge temperature switch is not open. The discharge temperature switch has a manual reset button. An open discharge temperature switch will always require a manual reset along with a low voltage power cycle. The pressures switches are automatic.

- 2) A “Y1” call starts 1st stage heating or cooling which will continue for 20 minutes and then time to 2nd stage should that time elapse without the thermostat calling “Y2”. If the unit is in heating mode, once 2nd stage starts, a 20-minute timer will bring on AUX heat should that time elapse without having satisfied the heating call. Once all stages have been called, they will stay called until the thermostat fully satisfies.
- 3) If more than 3 consecutive “Y1” calls take place without the thermostat calling for 2nd stage within 20 minutes or, before the 20 minute 2nd stage timer runs out, on the fourth “Y1” call, a maintenance cycle is started which will hold and lock the system into 2nd stage for 5 minutes to assure oil return to the compressor. If the system is air zoned, a Zone Override terminal “D” will energize to 24 volts. As described in your unit installation manual, this 24-volt signal can be used along with a field supplied isolation relay to call open the largest zone and hold that damper open so the blower doesn’t see high static pressure during those 5 minutes. The maintenance cycle locks any other call out until completion. After the maintenance cycle, or if a “Y2” call is made before the maintenance cycle occurs, the counter resets back to zero. This makes our system zone friendly as it allows for true 2 stages heating and cooling.
- 4) There is an installed jumper on the field wiring terminal block marked “A” and “S”. With the jumper installed, the unit will function with an aux heat strip as normal. If the jumper is removed, the PLC goes into dual fuel mode stopping the compressor when there is a call for aux heat. Once the aux heat call completes, a 5-minute cool down timer prevents the compressor from restarting on a “Y” call until the time elapses. This allows time for the furnace to cool so hot air doesn’t cause high discharge pressure or a lockout when the compressor restarts.
- 5) When the thermostat is set to cooling mode, the “O” signal energizes the reversing valve and locks out the aux heat output.

